Left Engine # 2103





N8375Y LEFT ENGINE LOGBOOK #3

N8375Y

ASA-SE-2

POPLAR GROVE AIRMOTIVE, INC. CRS YYBR664L SUGGESTED BREAK-IN PROCEDURES

After starting the engine, ensure a normal warm up, but avoid prolonged ground running. Follow the airframe manufacturer's recommendations for takeoff power. When possible, reduce power to the climb power setting specified in the operator's manual. Establish a shallow climb angle to insure good air speed for proper cooling. Use more cowl flaps than normal or step climb to help in this process. Adjust mixture per aircraft operating handbook. Excessive heat is the primary cause of cylinder bore glazing. Make every effort to keep your operating temperature well into the green arc.

If the engine is normally aspirated (non-turbocharged) it will be necessary to cruise at a low altitude to obtain the required cruise power levels. We recommend a density altitude less than 5,000 feet to allow the engine to develop sufficient cruise power for a good break-in.

Do not run the engine above 75% power in a cruise setting or the probability of glazing cylinder bores is increased. Glazing cylinder bores required cylinder removal, honing and installing new piston rings. *Poplar Grove Airmotive does not warranty this condition.* Your ability to keep the engine temperature well in the green arc and within a power range of 65% to 75% power will be the key to a successful break in.

Descend at low cruise power while closely monitoring the engine instruments. Avoid long descents at low manifold pressure and rapid descents, as this will cause the engine to cool too rapidly.

There is only one object to be accomplished during the break-in: the stabilization of oil consumption. Record all oil additions and flight hours in such a manner that quart per hour of flight is known. During this portion of the break-in, which could range 25 to 100 hours, mineral oil <u>must be</u> used in the engine. Change oil and inspect filter after approximately 10 hours – then per your normal schedule, however, do not use AD (ashless dispersant) oil until consumption stabilizes.

Engine Oil Recommendation For Piston Ring Seating

Aero Shell 100	SAE 50	Above 60 degrees F
Aero Shell 80	SAE 40	30 degrees – 90 degrees F
Aero Shell 65	SAE 30	0 degrees – 70 degrees F
Phillips 20W-50	Type M	Winter Months



Phone: 815.544.2300 800.397.8181

LIMITED AIRCRAFT ENGINE WARRANTY

FAX: 815.544.8900

Poplar Grove Airmotive, Inc. (PGA) limits its warranty on the listed engine overhauled by PGA to be free from defects in material and workmanship under normal use and service for a period of one year or twenty percent (20%) of the Manufacturer's Published T.B.O. in effect at the time of overhaul, which ever occurs first. All accessories overhauled by PGA are warranted for 240 hours of operation or six months, whichever event shall occur first.

The obligation of the Company under this warranty is limited to the repair or replacement, at the option of PGA, or any part, component or engine, which in the opinion of PGA is defective. The Company assumes no obligation for work accomplished at a facility other than PGA unless prior notification is given and the owner received authority from The Company to proceed. PGA additionally reserves the right to furnish any parts and/or components required. If requested by PGA, owner must return all warranted parts, transportation prepaid, to PGA for examination.

Pro-rata **PARTS WARRANTY** to T.B.O. is subject to a minimum accrual of 40 hours per month from date of delivery. Pro-rata adjustments will not be granted for removal and installation of engines, components or accessories, or for normal routine maintenance, inspections or adjustments. Replacement or repair of an engine, component or accessory will not be construed to extend the initial warranty period.

This warranty shall not apply to engines, their component parts or accessories which have been improperly installed, adjusted, stored, handled, repaired, altered or operated contrary to current manufacturer's recommendations of FAA Airworthiness Directives, or subjected to misuse, neglect, accident, pre-ignition, detonation, hydrostatic lock or corrosion. Pro-rata adjustments on engines, parts or component parts may be granted at the sole discretion of PGA during and up to T.B.O. Adjustments will be based on total pro-rata hours as a ratio to total current list price. The resultant cost per hour will be the basis for crediting unused hours.

PGA does not warrant accessories, such as factory-remanufactured magnetos, carburetors, starters, etc. supplied by a vendor other than PGA when that vendor has its own warranty.

No express warranties and no implied warranties, whether of merchantability or fitness for any particular use, or otherwise (except to title) other than that expressly set forth above, which is made expressly in lieu of all other warranties, shall apply to products sold by PGA.

This warranty and this Company's obligation thereunder is in lieu of all other warranties, expressed or implied, including warranties of merchantability and fitness for a particular purpose, and all other obligations or liabilities, including consequential damages or contingent liabilities arising out of the failure of any engine or part to operate properly, and no person is authorized to give any other warranty or to assume any additional obligation on this Company's behalf unless made in writing and signed by an officer of this company.

Date 6/15/10 Model 70-32.0-818

Engine	Record	General	Information
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Manufacturer	LYCOMING - 3247-55A		Model _	IO -33	LO-BIA
	rently installed in airc		ype Ge		
Minimum Octane	Fuel	Oil Grade St	ımmer	r - Marin - +	Winter
Magneto Time		Point Settin	g		Firing Order
Spark Plug Gap		- 12 20 20 20 20			
Manufacturer's Re	ecommended Overhau	l at	hour	s	

6/15/2010 9:58AM

Poplar Grove Airmotive, inc. Shop Orders --- Inventory Summary For Shop Order 3334 Only Action

					Action				
Shop Order #	Close Date	Dsc #	Part Number	Description	Date Wrnty?	Quantity	Units		
3334	11	2,000	STD2180	Hose	5/25/2010	1.00	Each		
3334	11	2,000	AEL69603	Hose	5/25/2010	4.00	Each		
3334	11	2,000	STD1221	Ring	5/25/2010	1.00	Each		
3334	11	2,000	LW25-0.94	Bolt	5/25/2010	5.00	Each		
3334	11		UREM40E	Spark Plugs	5/25/2010	4.00	Each		
3334	11		UREM40E	Spark Plugs	5/25/2010	4.00	Each		
3334	11	2,000	SL69371-1	Gasket Set	5/26/2010	1.00	Each		
3334	11	2,000	15B26064	Lifter (72877)	5/26/2010	8.00	Each		
3334	11	2,000	M2364	Ign. Harness	5/26/2010	1.00	Each		
3334	11	2,000	SL1028-B	Ball	5/26/2010	1.00	Each		
3334	11	2,000	SL13884A	Bearing	5/26/2010	2.00	Each	- 1	
3334	11	2,000	18D19394	Bearing	5/26/2010	4.00			
3334	11	2,000	STD1211	PLUGS	5/26/2010	1.00	Each		
3334	11	2,000	SL-STD2213	Screw	5/26/2010	1.00			
	11	2,000	AF15473	Fuel Pump	5/26/2010	1.00	Each		
3334	11	2,000	AA48110	Oil Filter, Tempest	5/26/2010	1.00			
3334	11	2,000	LW13923	Rod Bushing	5/26/2010	4.00			
3334			AEL78027	Bolts	5/26/2010	8.00			M. F. Test
3334	11	2,000	AEL12186	Rod Nut	5/26/2010	8.00			
3334	11	2,000				8.00			
3334	11	2,000	SL61662A	Bearing	6/04/2010	4.00			
3334	11	2,000	SL60398	Bushing Deals Bush	5/26/2010				
3334	11	2,000	AEL74637	Rock Bush	5/26/2010	4.00			
3334	11	2,000	AEL13790	Shaft	5/26/2010	4.00			
3334	11	2,000	SL12892	Thrust Button	5/26/2010	8.00			
3334	11	2,000	05K21100	Cylinder	5/26/2010	4.00			
3334	11	3,000	149NL	STARTER	5/27/2010	1.00			
3334	11	2,000	SL-STD1925	Bolt	5/27/2010	7.00			
3334	11	2,000	STD670	Nuts	5/27/2010	8.00			
3334	11	2,000	SL383-B	Nut	5/27/2010	6.00			-
3334	11	2,000	LW25-1.50	Bolt	5/27/2010	2.00	Each		
3334	11	2,000	CCA1700	Quick Drain	5/27/2010	1.00	Each		
3334	11	2,000	61155RW	Crank Gear	5/27/2010	1.00) Each		
3334	11	2,000	15B21319	Socket	5/27/2010	8.00	Each		
3334	11	2,000	78030RW	Connecting Rods	5/27/2010	1.00	Each		
3334	11	2,000	AEL72970	Gear	5/27/2010	1.00	Each		
3334	11	2,000	AEL68987	Tube	5/27/2010	1.00			
3334		2,000	SL68759	Drain Tube	5/27/2010	1.00			
3334	11	2,000	SL68760	Drain Tube	5/27/2010	1.00			
3334		2,000	SL68761	Tube	5/27/2010	1.00			
3334	11	2,000	6508	. Clamp	5/27/2010	2.00			
3334		2,000	10320B1A	Crankcase	6/14/2010	- 1.00		2.5	
		2,000	MS29512-06			2.00		141	
- 3334	10 11 11	2,000		O Ring	6/01/2010	1.00			
3334		3,000	10-51643	Nut	6/03/2010				
3334		3,000	10-51324	Spring	6/04/2010	1.00			
3334		3,000	10-35936-7	Screw	6/04/2010	4.00			
3334		3,000	ES10-90751-18	Cotter Pin	6/04/2010	1.00			
3334	11	3,000	10-3793	Washer	6/04/2010	1.00		11004	
3334	11	3,000	10-682025	Screw	6/04/2010	1.00	Each	THE RESERVE	

Notes

MANUFACTU	RER: Lycoming ENGINE MODEL:	IO-320-B1A S/N L-3247-55A WO # 3334
AD#	DESCRIPTION	Compliance Status
64-16-05	oil seal	N/A by P/N
65-03-036R(1)	crankshaft	C/W I/A/W para B
66-20-04	oil filter adapter gasket	N/A by gasket P/N
67-22-06	fuel servo	N/A by servo P/N
73-23-01 R4	piston pin P/N 69650	N/A by pin P/N
75-08-09 R3	oil pump drive shaft with woodruff key	N/A - has drive shaft with flats
75-09-15	fuel flow dividers	N/A by P/N
78-23-10	fuel servo	N/A by P/N
79-04-05	fuel servo	N/A by P/N
87-10-06 R1	rocker arm	N/A-rocker P/NN LW-18790 not installed
90-04-06 R1	external oil line	N/A by no oil line received
92-12-05	piston pin P/N LW14077	N/A by pin P/N
95-26-02	low octane fuel	N/A by aircraft registration number
96-09-10 C	oil pump	P/C/W IAW SB524
96-23-03	fuel pump	N/A by pump P/N
97-15-11	piston pin P/N LW14077	N/A by new pins installed
98-02-08	crankshaft	N/A engine uses a constant speed prop
98-17-11-C	crankshaft	C/W by inspection I/A/W para (b)
Poplar Grove	Airmotive, Inc.	10010
	d Repair Station #YYBR664L	Date: 6/15/2010

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EAR 0 ATE	RECORDING TACH TIME	TODAY'S FLIGHT	TOTAL TIME IN SERVICE	Entries mu	tion of Inspection ast be endorsed with Nor Repair Facility. (Se	lame, Ra	ting and Certifica	ate Numb	erof
MANUF/	ACTURER:	Lycom	ing ENGIN	IE MODEL:	IO-320-B1A Compliance Status	S/N	L-3247-55A	WO#	3334
03-14-03		imp leaks			N/A by pump P/N				
04-10-14		haft gear			C/W IAW Lycoming	SR 4750			
06-12-07		linders			N/A by Lycoming cyl				
07-04-19	Control of the second s	or cylinde	rs		N/A by Lycoming cyl				
08-14-07		ector fuel			C/W I/A/W SB 342E	iliacis ili	Stalled		
08-19-05		linders			N/A by cylinder manu	ıfacturer			
09-02-03	THE RESERVE AND ADDRESS OF THE PARTY.	on fuel se	rvo		N/A by "G" stamp on				
09-26-12	ECI cy	linders			N/A by cylinder manu				
								6/15/201	
		A 1010							
		- Trial							
		4 700							
		4 700							

Description of Inspections, Tests, Repairs and Alterations TOTAL RECORDING TODAY'S YEAR Entries must be endorsed with Name, Rating and Certificate Number of TIME IN TACH FLIGHT 20 Technician or Repair Facility. (See back pages for other specific entries.) TIME SERVICE DATE S/N MODEL 10-320-B1A L-3247-55A MAKE LYCOMING Time Since Major Overhaul Zero Hours Hours 4,341.20 **Total Time** This engine was disassembled, cleaned, inspected and reassembled with necessary new parts in accordance with a major overhaul New tolerances and clearances were maintained. A detailed 60294-7 as per the manufacturer's current overhaul manual parts list is on file at this agency. The following accessories were overhauled or exchanged. See maintenance releases in this logbook. Installed new Lycoming cylinder kits P/N . Installed two magnetos left P/N 10-51360-37, S/N 953879, right P/N 10 51360-30, S/N 954124, overhauled by Poplar Grove Airmotive, Inc. Installed flow divider P/N 2524232-2, S/N ADK9748, new from Precision Airmotive LLC. Installed 4 nozzle assy. P/N 2524864-2, new from Precision Airmotive, Inc. Supplied Servo P/N 2524145-12, S/N 70DR2801, new from Precision Airmotive LLC. Supplied starter P/N 149-NL, S/N FN-141030, new from Sky-Tec inc. See A.D. Compliance Record and Parts List for more details. ----END-----All applicable airworthiness directives and related factory publications have been checked for compliance at this date. See list in this log book. This engine was test run in an FAA approved test cell and meets specifications. The aircraft engine identified above was repaired and inspected in accordance with current regulations of the Federal Aviation Administration and is approved for return to service for the work performed. Pertinent details of repair are on file at this repair station under: Work Order # 3334 Date 6/15/2010 Poplar Grove Airmotive, Inc. Michael A. Carey Poplar Grove Airport, Poplar Grove, IL FAA Approved Repair Station #YYBR664L Signed for Poplar Grove Airmotive Inc



N8375Y Date: 06-25-2010 Tach: 4341.2 Total Time: 4341.2 SMOH: 0.0

Installed this engine after overhaul by Poplar Grove Airmotive. Installed four new mounts with P/N 94011-03. Installed all new hoses. Installed new engine preheater with EZ Heat 441. Serviced with 8 Qts Aeroshell 100 mineral oil. Ground run leak and ops test good.

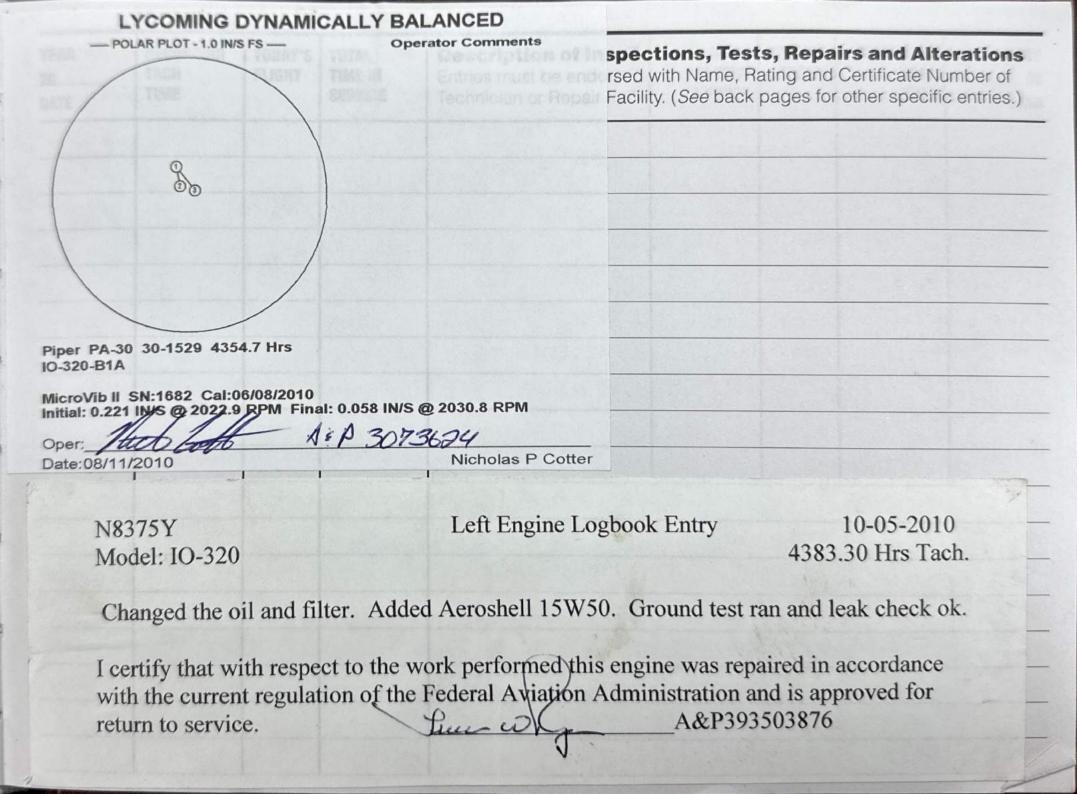
	3.50.50	



N8375Y Date: 08-06-2010 Tach: 4352.7 Total Time: ---- SMOH: ----

Left engine log entry

Drained oil. Replaced filter with AA48110. Cut old filter open no defect noted. Serviced with 8 Qts. Aeroshell 100 mineral oil. Ground run leak check good.



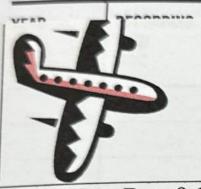


N8375Y Date: 4-01-2011 Tach: 4387.6 Total Time: 4387.6 SMOH: 46.4

Left engine

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression: #1 77/80 #2 74/80 #3 76/80 #4 78/80. Drained oil. Replaced filter with AA48110. Cut old filter open no defects noted. Serviced with 8 Qts Aeroshell 15w50 oil. C/W AD 08-14-08 fuel injection lines by inspection next due 4487.6. Ground run leak and ops test good.

Mark Krupka IA 3181718



N8375Y Date:9-1-2012 Tach: 4388.0 Total Time: 4388.0 SMOH:46.8

Left engine

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression: #1 77/80 #2 74/80 #3 77/80 #4 73/80. C/W AD 11-26-04 fuel injector lines by inspection next due 4388.0. Ground run leak and ops check good.

Description of Inspections, Tests, Repairs and Alterations

Rhinelander Flying Service 3400 Airport Road P.O.Box 501 Rhinelander, Wi. 54501 715-365-3456

Tach:4395.2 Total Time: 4395.2 SMOH: 54.0

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression: #1 76/80 #2 77/80 #3 75/80 #4 76/80. Drained oil. Replaced filter with 48110. Cut old filter open no defect noted. Serviced with 8 Qts Aeroshell 15w50. C/W AD 11-26-04 fuel injector lines by inspection next due 4495.2 or 5-2015.



N8375Y Date:7-1-2015 Tach: 4402.7 Total Time: 4402.7 SMOH: 61.5

Left engine

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression: #1 75/80 #2 75/80 #3 77/80 #4 76/80. Drained oil. Replaced filter with AA48110. Cut old filter open no defects noted. Serviced with 8 Qts Aeroshell 15w50. C/W AD 11-26-04 fuel injector lines by inspection next due 7/2016 or 4502.7. Ground run leak and ops check good.

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EN EASING		

TODAY'S TOTAL

Description of Inspections, Tests, Repairs and Alterations



Rhinelander Flying Service 3400 Airport Road P.O.Box 501 Rhinelander, Wi. 54501 715-365-3456

N8375Y Date: 4-6-2018 Tach: 4403.4 Total Time: 4403.4 SMOH: 62.2 Left engine

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression: #1 75/80 #2 74/80 #3 76/80 #4 74/80. Drained oil. Replaced filter with CH48110. Cut old filter open no defects noted. Serviced with 8 Qts Aeroshell 15w50. C/W AD 15-19-07 fuel injector lines by inspection, next due 4513.4. Ground run leak and ops check good.



N8375Y Date:6/1/2019 Tach: 4409.3 Total Time: 4409.3 SMOH: 68.1

Left engine

I certify that this engine has been inspected IAW an annual inspection and was determined to be in airworthy condition. Compression #1 76/80 #2 73/80 #3 77/80 #4 76/80. C/W AD 15-19-07 fuel injector lines by inspection, next due at 4519.3. Drained oil. Replaced filter with AA48110-2. Cut old filter open no defect noted. Serviced with 8 Qts Aeroshell 15w50. Ground run leak and ops check good.

Mark Krupka IA 3181718

YEAR 20 1 9 DATE	RECORDING TACH TIME	TODAY'S FLIGHT	TOTAL TIME IN SERVICE	Description of Inspections, Tests, Repairs and Alterations Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. (See back pages for other specific entries.)
8 sep 19	4455			Drained oil, cleaned oil screen, replaced oil filter, serviced engine with Gars Apposter 15-50.
			using Lyo gaped tes and comp See Sepa I certify the was dete	3375Y
				See mest page. Date of inspection corrected. Marklud AP3138202

Date: 05/26/2021 Hours: 4515.84 / TSMOH: 174.6 Tail#: N8375Y Make: Lycoming Model: IO-320-B1A S/N: L-3247-55A Performed an Annual/100 Hour Inspection In accordance with 14 CFR 43 Appendix D using Lycoming and Piper Twin Comanche Service Manuals as a guide. Cleaned, gaped tested, rotated and reinstalled spark plugs. Checked engine magneto timing and compression. Compression 1-78, 3-72, 2-76, 4-72 Complied with AD15-19-07. See Separate entry for current AD status. Ground ran Aircraft, no leaks detected. I certify that this Engine has been inspected In accordance with Annual inspection and was determined to be in an airworthy condition. Name: Troy Creeks Co: Carson Aviation Services Sign: Cert: A&P36745/IIA Co: Carson Aviation Services Cert: A&P36745/IIA		The state of the s			
Performed an Annual/100 Hour Inspection In accordance with 14 CFR 43 Appendix D using Lycoming and Piper Twin Comanche Service Manuals as a guide. Cleaned, gaped tested, rotated and reinstalled spark plugs. Checked engine magneto timing and compression. Compression 1-78, 3-72, 2-76, 4-72 Complied with AD15-19-07. See Separate entry for current AD status. Ground ran Aircraft, no leaks detected. I certify that this Engine has been inspected In accordance with Annual inspection and was determined to be in an airworthy condition. Name: Troy Creeks Co: Carson Aviation Services Sign: Cert: A&P36745/11A Co: Carson Aviation Services Cert: A&P36745/11A	20		ours: 4515.84 / TSMOH: 174.6		irs and Alterations Certificate Number of other specific entries.)
using Lycoming and Piper Twin Comanche Service Manuals as a guide. Cleaned, gaped tested, rotated and reinstalled spark plugs. Checked engine magneto timing and compression. Compression 1-78, 3-72, 2-76, 4-72 Complied with AD15-19-07. See Separate entry for current AD status. Ground ran Aircraft, no leaks detected. I certify that this Engine has been inspected In accordance with Annual inspection and was determined to be in an airworthy condition. Name: Troy Creeks Co: Carson Aviation Services Sign: Co: Carson Aviation Services Sign: Co: Carson Aviation Services Co: Carson Aviation Services	THE REAL PROPERTY.	Make: Lycoming	Model: IO-320-B1A	S/N: L-3247-55A	
Name: Troy Creeks Co: Carson Aviation Services Sign: Cert: A&P36745 FIIA Sign: Sign: Co: Carson Aviation Services Sign: Cert: A&P36745 FIIA Co: Carson Aviation Services Sign: Cert: A&P36745 FIIA Co: Carson Aviation Services Sign: Cert: A&P36745 FIIA Co: Carson Aviation Services Cert: A&P36745 FI		using Lycoming and Pip gaped tested, rotated ar and compression. Comp	er Twin Comanche Service Man nd reinstalled spark plugs. Check pression 1-78, 3-72, 2-76, 4-72 C	ruals as a guide. Cleaned, ked engine magneto timing Complied with AD15-19-07.	
Co: Carson Aviation Services Sign: Sign: S				ce with Annual inspection and	
Co: Carson Aviation Services Sign: Sign:				1//	
4558.0 Per STCH SE094455C. Run & Lagk Ch		Name: Troy Creeks		Cert: A&P36745,11A	
1000		Co: Carson Aviation	Services Sign:	Mus	
1000	30-22	LA TAGA Re	moved & Replaced &	Ruel injectors to	GAMI :- jector
MANON 1 AD 3138707		4558.0 Re	- STC# SE 091	4455C. Run (1 Lagk check
MACK CUMD 117 3138 CCZ			MARK L	und Ap 313826)2

DATE	RECORDING TACH TIME	TODAY'S FLIGHT	TOTAL- TIME IN SERVICE	Description of Inspections, Tests, Repairs and Alterations Entries must be endorsed with Name, Rating and Certificate Number of Technician or Repair Facility. (See back pages for other specific entries.)
				30, S/N: 30-1529, Lycoming model: IO-320-B1A, Left Engine S/N: L-
LH Tach: 455 Performed Argapped spark X/C 20W50.	c plugs. Cha Cleaned, ins	nge engi	ne oil and filt	ne IAW 14 CFR 43 APP. D utilizing Lycoming service manual. Cleaned a er. Installed new filter p/n CH48110-1 and serviced with 6qts. of Phillips d oil suction screen with no defects noted. Checked mag timing. Complication. No defects noted. Next due at 100hrs or 12 months, whichever the utilis date. Engine run up and leak check satisfactory.
I certify that that the and is approximately Aaron Andre	ved for return	n to servi	ce.	W an Annual inspection and has been found to be in an airworthy condit
				Installed Reiff Preheat Systems oil sump heater with thermostatic controller. Operational Check ok.
				Installed Reiff Preheat Systems oil sump heater with thermostatic controller. Operational Check ok. MARK LUND AP 3138202
				Installed Reiff Preheat Systems oil sump heater with thermostatic controller. Operational Check ok.
				Installed Reiff Preheat Systems oil sump heater with thermostatic controller. Operational Check ok.
2810022				Installed Reiff Preheat Systems oil sump heater with thermostatic controller. Operational Check ok.



